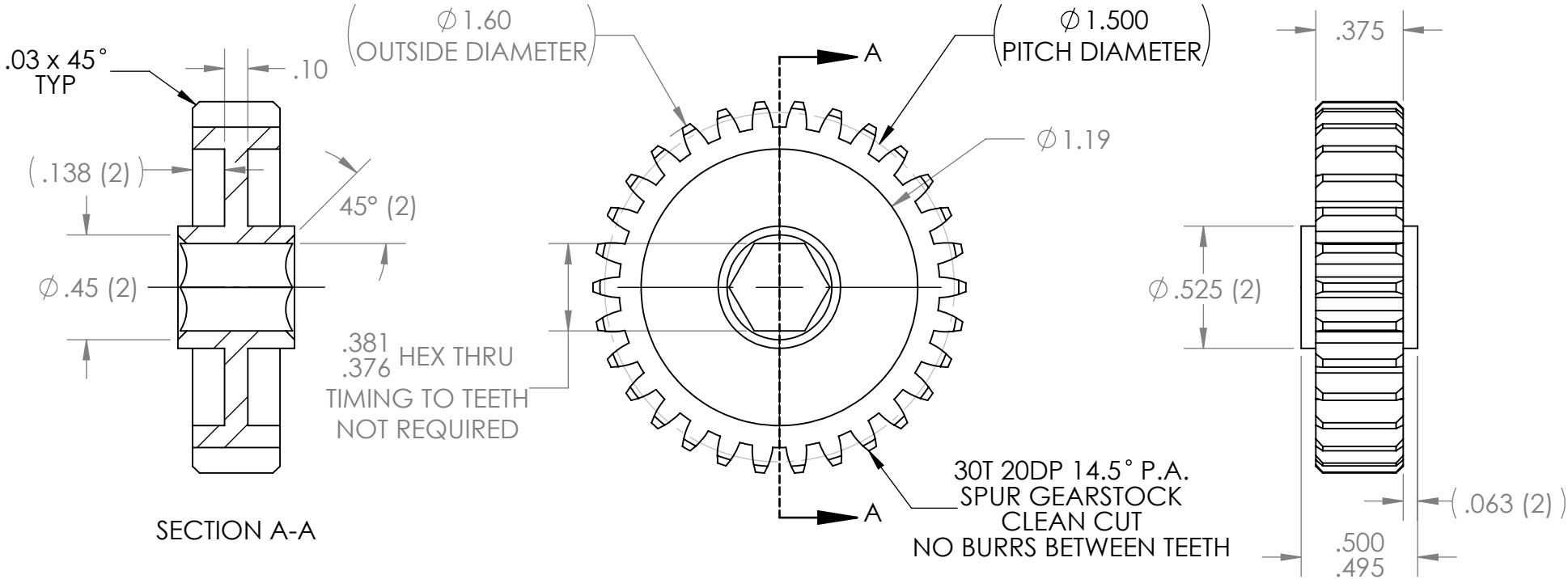


REVISION HISTORY			
REV.	DESCRIPTION	DATE	DRAWN BY
1	ORIGINAL PRINT	11/29/16	N. LAWRENCE
2	UPDATED TO MEET AMDS-1	8/14/2018	A. BIRKEN
3	ADDED CHAMFER TO HEX BORE	6/21/2022	T. JORGENSEN



*** SEE CAD FOR ADDITIONAL TOOLPATH INFO***

UNLESS OTHERWISE SPECIFIED:		COMMENTS:		 AndyMark	
DIMENSIONS ARE IN INCHES		DUAL DIMENSIONS ARE IN MILLIMETERS.		TITLE:	
TOLERANCES:		BREAK ALL SHARP EDGES		30T 20DP 14.5PA	
FRACTIONAL	±1/16			0.375 HEX BORE GEAR	
ANGULAR: MACH	±1°				
ANGULAR: BEND	±5°				
ONE PLACE DECIMAL	±0.1				
TWO PLACE DECIMAL	±0.01				
THREE PLACE DECIMAL	±0.005				
FOUR PLACE DECIMAL	±0.0005				
MATERIAL	4140 STEEL		NAME	DATE	SIZE
			NM	6/22/22	DWG. NO.
FINISH	DEBURRED	CHECKED			A
	ZINC PLATED	ENG APPR.			
		MFG APPR.			
DO NOT SCALE DRAWING		Q.A.			SCALE: 1.5:1
					WEIGHT:
					SHEET 1 OF 1

